Contents

GENERAL CONSIDERATIONS	
Object and field of application	9
Definitions	9
Symbols and units	10
References	13
RAW MATERIAL IDENTIFICATION TESTS	
Water content	17
Particle size distribution: Wet sieving	21
Particle size distribution: Sedimentation	27
Consistency limits	35
Methylene blue test	45
Organic matter	51
MANUFACTURING TESTS	
Optimum water content	57
FINISHED PRODUCT TESTS	
Dry compressive strength	63
Wet compressive strength	69
Dry tensile strength	73
Abrasive strength	79
Capillary absorption	83
Dimensions, Mass, Apparent density	87
ANNEXES	
Annex 1: Calibration of a hydrometer	93
Annex 2: Test equipment	99
Annex 3: Blank result forms	101
Annex 4: Technical and promotional documents	119