## Contents

|   | LIST OF IIIUSTRATIONS   | VII |
|---|---|-----|
|   | Acknowledgements  | xi  |
|   | Preface   | xii |
|   | Part I Earth construction: methods and materials                    | 1   |
|   | Introduction: earth as a 'green' building material                  | 1   |
| 1 | Earth building in Britain – international context and               |     |
|   | historical background   | 7   |
|   | By R. Nother, with an introduction by L. Keefe                      | _   |
|   | British earth building in an international context: a brief history | 7   |
|   | Earth buildings in Britain – types and distribution                 | 10  |
|   | The distribution of earth buildings in Britain                      | 16  |
| 2 | The raw material: soils for use in building                         | 30  |
|   | Earth as a construction material                                    | 30  |
|   | Soil classification in detail: identification, analysis and testing | 34  |
|   | Clays and aggregates, including chalk                               | 43  |
| 3 | Earth construction 1: preparation and mixing                        | 51  |
|   | Constructing mass earth and earth block walls                       | 51  |
| 4 | Earth construction 2: the building process                          | 71  |
|   | By L. Keefe and R. Nother   |     |
|   | Cob wall construction   | 71  |
|   | Building with rammed earth  | 85  |
|   | Building with earth blocks and clay lump                            | 94  |
|   | Earth-based finishes for earth walls                                | 96  |
| 5 | Standards and regulations   | 101 |
|   | By R. Nother, with a note on Standards and Codes of                 |     |
|   | Practice by L. Keefe  |     |
|   | Introduction  | 101 |
|   | Planning legislation, policies and guidance                         | 102 |

## Contents

|   | Building Regulations   | 103  |
|---|--|------|
|   | The Building Regulation Approved Documents   | 104  |
|   | Approved Document to support Regulation 7 -  |      |
|   | materials and workmanship  | 105  |
|   | Approved Document A - structure  | 107  |
|   | Approved Document B – fire safety  | 109  |
|   | Approved Document C – site preparation and resistance  |      |
|   | to moisture  | 111  |
|   | Approved Document E - resistance to the passage  |      |
|   | of sound   | 113  |
|   | Approved Document L1 – conservation of fuel and power  |      |
|   | in dwellings   | 114  |
|   | Approved Document L2 - conservation of fuel and power  |      |
|   | in buildings other than dwellings  | 114  |
|   | Technical standards and codes of practice for earth-wall   |      |
|   | construction   | 121  |
|   |  |      |
|   | purpose of the rest of the res |      |
|   | Part II The conservation, repair and maintenance of  | 125  |
|   | earth buildings  | 125  |
|   | Introduction   | 127  |
|   | Why preserve earth buildings: the need for conservation?   | 127  |
| 6 | The principal causes of failure in earth walls and how to  |      |
| 6 | recognise them   | 131  |
|   | Inherent defects associated with original construction   |      |
|   | methods and materials  | 131  |
|   | Problems arising from later alterations and interventions  | 136  |
|   | The use of inappropriate materials and ineffective   | ,,,, |
|   | repair methods   | 139  |
|   |  | 146  |
|   | Physical damage from external sources  Dampness in earth walls and associated building materials   | 151  |
|   | Damphess in earth wais and associated building materials   |      |
| 7 | The diagnostic survey and repair of earth buildings  | 158  |
| 7 | A suggested diagnostic survey procedure for earth-walled   |      |
|   |  | 158  |
|   | buildings The repair of earth buildings  | 164  |
|   | The repair of earth buildings  | 104  |
|   |  |      |
|   | Organisations  | 188  |
|   | Bibliography   | 190  |
|   | Index  | 193  |